Identity Group, LLC

MATERIAL SAFETY DATA SHEET

REVISION DATE:	8/8/2007	PREPARED BY:	S. Hinton
ADDRESS:	1480 Gould Drive	PHONE:	(931) 432-4000
	Cookeville, TN 38506 24 Hour Emergency Contact:	CHEMTREC 1-800-424-9300	

PRODUCT IDENTIFICATION

PRODUCT NAME: Porelon Red SP Premix COLOR: PRODUCT CODE(S): 3915, 4822, 4839, PSPR01, PSPR05, PSPR25

MANUFACTURER: Porelon CHEMICAL TYPE: Red PVC plastisol and stamps

FORMULA:

Red

Proprietary

HAZARDOUS INGREDIENTS						
Per OSHA 29 CFR1910.1200			EXPOSURE LIMITS			
			ACGIH	OSHA		
CHEMICAL NAME	<u>CAS #</u>	%	(TLV)	(PEL)		
Diethanolamine	111-42-2	2.3%	3 ppm TWA	3 ppm TWA		
Diethylene glycol	111-46-6	1 - 5 %				
Chromium (III)	7440-47-3	0.3%	0.5 mg/m3 TWA	1.0 mg/m3 TWA		
Diisononyl Phthalate	28553-12-0	15 - 20 %	5 mg/m3 TWA	5 mg/m3 TWA		
Tricresyl Phosphate	1330-78-5	5 - 9.5 %				

Manufacturer states all other ingredient information is proprietary or non-hazardous as defined by the Hazard Communication Standard (29 CFR 1910.1200)

PHYSICAL PROPERTIES					
BOILING POINT, Deg F:	>250	SPECIFIC GRAVITY:	1.0 - 1.2		
MELTING POINT, Deg F:	NA	WATER SOLUBILITY:	Negligible		
VAPOR DENSITY:	Heavier than air	VAPOR PRESSURE:	Negligible		
APPEARANCE / ODOR:	Red liquid or gel, slight odor	EVAPORATION RATE	< Butyl Acetate		

Page 2

FIRE AND EXPLOSION

FLASH POINT, Deg. F: > 200, TCC

AUTOIGNITION TEMP: N/A FIRE EXTINGUISHING MATERIALS: SPECIAL FIREFIGHTING PROCEDURES: FLAMMABLE LIMITS IN AIR:UPPER: N/ALOWER: N/A

Water spray, carbon dioxide, dry chemical Wear self-contained breathing apparatus and protective clothing May emit toxic gases

UNUSUAL FIRE AND EXPLOSION HAZARDS:

HEALTH HAZARD IDENTIFICATION

HMIS Rating: Health: 2 Flammability: 1 Reactivity: 0

NOTE: HMIS and NFPA ratings involve data and interpretations that may vary from company to company. They are intended only for rapid, general identification of the magnitude of the specific hazard. To deal adequately with the safe handling of this material, all the information in the MSDS must be considered.

FIRST AID / EMERGENCY PROCEDURES

EYE CONTACT: Any material that contacts the eye should be immediately flushed with water, lifting the upper and lower lids. Get immediate medical attention if any symptoms occur.
SKIN CONTACT: Wash immediately with soap and water. Apply skin cream if irritated. Seek medical attention if symptoms occur.
INHALATION: If symptomatic, move to fresh air. Get medical attention if symptoms persist.

INGESTION: Unknown - None expected. Seek medical attention

SUSPECT OR KNOWN CARCINOGEN: Vinyl Chloride < 0.001%

CONTAINS PROPOSITION 65 LISTED CHEMICALS: Vinyl Chloride < 0.001%

TRANSPORTATION INFORMATION

D.O.T. Shipping Name:Non-regulatedDOT Hazard Class:NAUN Number:NAExemptions and other requirements may apply, consult 49 CFR - Transportation

REACTIVITY DATA

STABILITY:

STABLE: XXX UNSTABLE:

CONDITIONS TO AVOID: MATERIALS TO AVOID: HAZARDOUS DECOMPOSITION PRODUCTS: HAZARDOUS POLYMERIZATION:

Temperature Extremes Strong oxidizing agents

Combustions will produce oxides of carbon and nitrogen

Will not occur

SPILL, LEAK AND DISPOSAL PROCEDURES

SPILL RESPONSE PROCEDURES AND EMPLOYEE PROTECTION MEASURES: Contain spills with rags of dry absorbant. Use a suitable ink cleaner to remove any residue. Wear protective gloves to minimize skin contact.

DISPOSAL METHODS: Discard waste while observing all local, state and federal regulations.

HANDLING AND STORAGE

PERSONAL PRECAUTIONARY MEASURES: PREVENTION OF FIRE AND EXPLOSION:

No additional precautions necessary No unusual hazards

Keep containers closed when not in use. Use with adequate ventilation.

ACCIDENTAL RELEASE MEASURES

IN CASE OF A SPILL: Use absorbent material such as rags to contain the spill when necessary Place in proper container for disposal.

ECOLOGICAL INFORMATION

This material as not been tested overall for environmental effects. The following ingredients are noted as DOT marine pollutants in Appendix B to 49 CFR 172.101: None totally greater than 10 %

TOXICOLOGICAL INFORMATION

EFFECTS OF ACUTE OVEREXPOSURE:

None presently known

Inhalation: None expected May be irritating Eye: Skin: May be irritating Ingestion: Not expected to be a route of entry NE. None of the ingredients used have tested positive in the Ames Test

Mutagenicity: Chronic Effects:

Page 4

EXPOSURE CONTROLS / PERSONAL PROTECTION

<u>Component</u> Diethanolamine Chromium (III)	<u>CAS Reg. No.</u> 111-42-2 7440-47-3	<u>OSHA</u> 2.4% 3 ppm TW < 0.01 % 0.5 mg/m3 TW	••	
Ventilation:General ventilation sufficientPersonal Protection:Good industrial hygiene practices should be followed which include preventing eye contact, minimizing skin contact and inhalationRespiratory Protection:None should be needed under normal use and conditions with stated ventilation.Eye Protection:Safety GlassesSkin Protection:Protective gloves to minimize contact to all chemicals				
	REGULATOR	Y INFORMATION		
Material(s) known t	to the State of California to cause c	ancer: Vinyl Chloride <	0.001%,	
Material(s) known t	to the State of California to cause a	dverse reproductive effects	: NONE	
International Agency for Research on Cancer (IARC) components present at 0.1 % or greater: NONE				
National Toxicology Program (NTP) components present at 0.1% or greater: NONE				
Chemical(s) subject to the reporting requirements of Section 313 or Title III of the Superfund Ammendments and Reauthorization Act (SARA) of 1986 and 40 CFR Part 372: Diethanolamine 2.3%				
Chemical(s) subjec (CERCLA Hazardo	et to the reporting requirements of S ous Substances): Chromiu	SARA Title III Section 304 a m III < 0.01%	nd 40 CFR Part 302.4	
Chemical(s) subject to SARA Title III Section 302 and 40 CFR Part 355 (Extremely Hazardous Substances) NONE				
Safety Considerations: No special requirements				
TSCA Status:	All chemical ingredients found	on TSCA Inventory		
RCRA Status:	If discarded in its purchased for classifications by listing or char Status: Check local regs	•		
	esponsibility of the end-user to dete luct or derived from the product sho			

NOTICE

The information contained herein is furnished without warranty of any kind. Users should consider these data only as a supplement to other information gathered by them and must make independent determinations of suitability and completeness of information from all sources to asure proper use and disposal of these materials and the safety and health of employees and customers and the protection of the environment.

Prepared by: Stephanie Hinton

Title: Porelon Production Manager

NA = Not Applicable

NE = Not Established